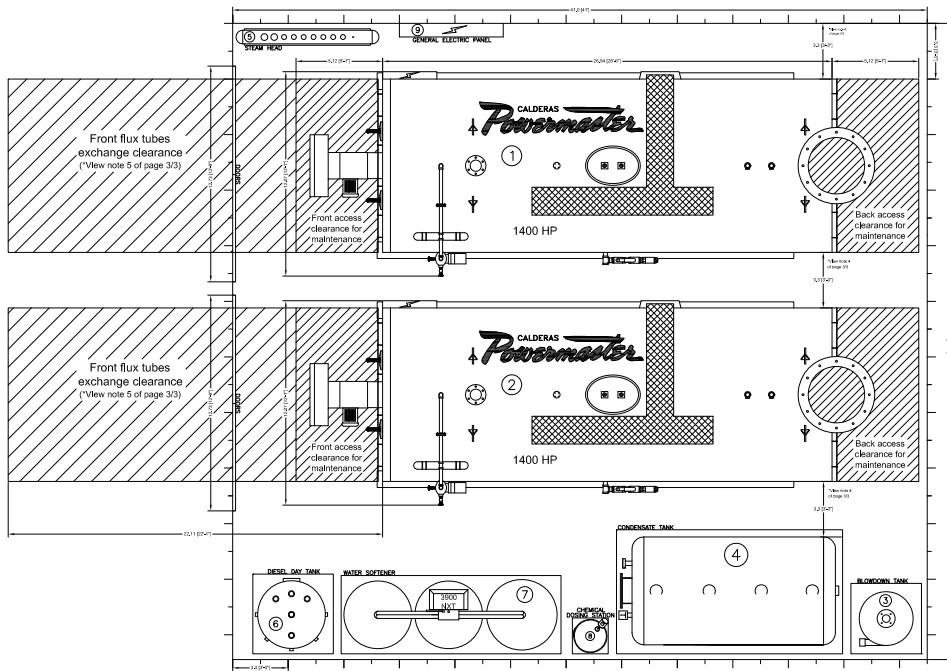


EQUIPMENTS FOR STEAM GENERATION

- ① Steam Powermaster Boiler WB-A2-3P 1400 HP
- ② Blowdown Separator Tank TPG-1000
- ③ Condensate Tank TCC-N1450
- ④ Steam head *
- ⑤ Diesel day tank TT1-1900 CB
- ⑥ Water softener PW2x40F 3900NXT/3
- ⑦ Chemical dosing station *
- ⑧ General electric panel *

Note: The LAYOUT shown here is typical. The geometry and minimum space required depends on the desired accommodation and purchased equipment. If you require a detailed LAYOUT of your budget, contact your dealer.

CALDERAS Powermaster		* Check dimensions with your dealer	
S/N 016		Termodinámica Eñica S.A. de C.V. Calle Diego Rivera número 200, San Diego RdE 3106, Hta. CdL. Hacienda de Valle Escobedo, Municipio de San Juan, Estado de México, CP 52040. T 52 55 55 13 23 03 88	
Powermaster WB-A2-3P 1400 HP			
REVISIONES	ft (ft-in)	LAYOUT	FOOTING
NO. 1 / 3		HEAVY OIL, LIGHT OIL, GAS, DUAL	N/A
DESIGNER	ING. J. CHAPARRO	REVISOR	ING. J. NOTHOLT
		SALES DEPT.	



- EQUIPMENTS FOR STEAM GENERATION
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Note: The LAYOUT shown here is typical. The geometry and minimum space required depends on the desired accommodation and purchased equipment. If you require a detailed LAYOUT of your budget, contact your dealer.

* Check dimensions with your dealer

		Termodinámica Eñica S.A. de C.V. <small>Riód. Lago Mirador Cuicatlan, Pinar del Rio Edif. 2 Ina. Ina. Cd. Hacienda de Valle Guadalupe Avda. de Europa, Col. Estado de México, CP 52000 T. 52-55 551 5818 8398</small>	
		Powermaster WB-A2-3P 1400 HP	
REVISIONES	ft (ft-in)	PRECEDEN	PRECEDEN
NO. 2 / 3	LAYOUT	NO. 2 / 3	N/A
ING. J. CHAPARRO	SALES DEPT.	ING. J. NOTHOLT	SALES DEPT.

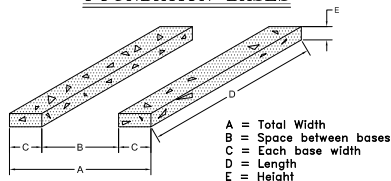
GENERAL NOTES

1. Powermaster recommends to use foundation bases for the boilers. View detail "A"
2. The Powermaster boilers don't need be anchored to the floor.
3. The arrangement suggested here, can be modified to suit different geometries.
4. Powermaster recommends a distance between the pressure container and another equipment or wall of minimum 3.3 ft.
5. The space for flux tubes exchange clearance is requires only 1 time per year or less.
6. The save valves must be calibrated to the boiler design pressure.
7. Powermaster recommends to use black carbon steel pipes schedule 40 or 80 except the local norm applicable.
8. The water temperature in the receptor condensate tank have to be minimum 176°F.
9. The water softener equipment must to make up with filtered water. Check with the manufacturer the adequate pressure.
10. When steam is feed to condensate tank it must be feed to low pressure (Maximum 26 PSI) for reduce the noise.
11. It must to install a Barometric draft regulator when the height smokestack is greater than 26.2 ft. Powermaster recommend to install straight smokestacks and independently.
12. When it can't install independent smokestack, view detail "C".
13. It must to install a ground to the electric panel.
14. The download of safe valves must be with black carbon steel pipes schedule 40 and vent outdoor.
15. Install independent switch thermomagnetic for each boiler. Check with your dealer the capacity switch.
16. The safe valves numbers depends of size boiler. Please check with your dealer.
17. The boiler burner has to be feeded with filtered gas to constant pressure, it has to install an appropriate gas pressure regulator for the fluid and the required pressure (check with the manufacturer). The regulator has to be exclusively for the boiler burner and Powermaster recommend have a relief valve calibrated to the maximum permissible pressure (consult with the manufacturer).
18. In Diesel boilers must be install a return diesel line. The line have to be independent for each boiler and without accessories like valves, filters, etc.
19. The drain line of diesel tank must be send to hazardous waste container.
20. The vent of diesel day tank must be have with height that exceeding the maximum height of the principal diesel tanks.
21. All the equipments indicated in this LAYOUT must be install inside the ventilated machine room. The equipments must not be outdoor.
22. Powermaster recommend build trenches inside the machine room for a well distribution pipes. Suggested Trench (View detail "B")

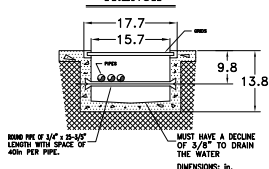
All dimensions are approximate; for exact dimensions contact your dealer.

DETAIL "A" * View dimensions from data sheet.

FOUNDATION BASES

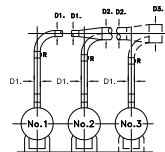


DETAIL "B" TRENCH



DETAIL "C"

TYPICAL INSTALLATION OF COMMON SMOKESTACKS



-USE LARGE RADIUSES IN ELBOWS.
 -ACCOMPANY THE FLUID DIRECTION IN THE UNION PIECES.
 -USE BAROMETRIC DRAFT REGULATOR ON PER BOILER, INSTALLED IN THE STRAIGHT TUBE.

Calderas Powermaster		* Check dimensions with your dealer	
S.R.L.		Termodinámica Enica S.A. de C.V. <small>Edif. 2 Inco, Calle Hacienda de Valle Guadalupe, Av. de las Esmeraldas, Estado de Veracruz, México, C.P. 20000. T. 01-229-1251128-1251129</small>	
Powermaster WB-A2-3P 1400 HP			
RENDERING:	In	PRECISION:	LAYOUT
PRICE:	3 / 3	PRECISION:	HEAVY OIL, LIGHT OIL, GAS, DUAL
DESIGNED BY:	ING. J. CHAPARRO	REPRESENTED BY:	ING. J. NOTHOLT
		SALES DEPT.	