

**EQUIPMENTS FOR STEAM GENERATION**

- ① Steam Powermaster Boiler SWB 25 HP
- ② Blowdown Separator Tank TPG-C40
- ③ Condensate Tank TCC-N30
- ④ Steam head \*
- ⑤ Diesel day tank TT1-450 CB
- ⑥ Water softener PW2x2F 9100 ME/1
- ⑦ Chemical dosing station \*
- ⑧ General electric panel \*

Note: The LAYOUT shown here is typical. The geometry and minimum space required depends on the desired accommodation and purchased equipment. If you require a detailed LAYOUT of your budget, contact your dealer.

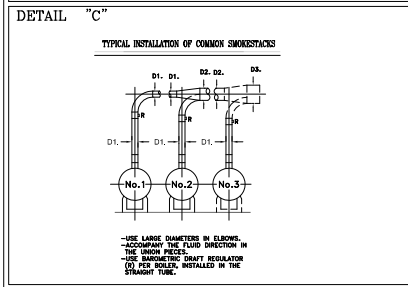
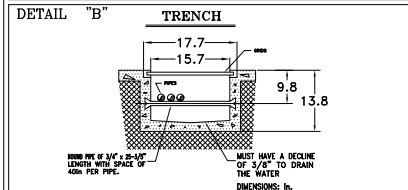
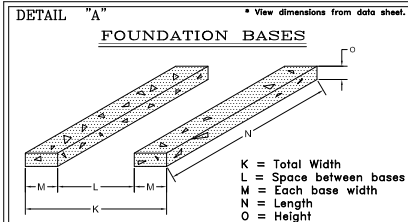
\* Check dimensions with your dealer

<b>CALDERAS</b> <i>Powermaster</i>		Termodinámica Enica S.A. de C.V. <small>Bvd. Jorge Jiménez Castejo s/n, Plaza Antigua Edif. 31 de Julio, Col. Hacienda de Valle Escobedo, Atlixpán de Zaragoza, Estado de México, CP. 52057, TEL: 52 55 5108 8400</small>	
<b>POWERMASTER SWB 25 HP</b>			
PROJECT: _____		FORDER: _____	
DATE: 1 / 2	DRAWN BY: _____	LAYOUT: _____	N/A
DESIGNED BY: ING. J. CHAPARRO		REVIEWED BY: SALES DEPT. _____	
		APPROVED BY: ING. J. NOTHOLT	

## GENERAL NOTES

1. Powermaster recommends to use foundation bases for the boilers. View detail "A"
2. The Powermaster boilers don't need be anchored to the floor.
3. The arrangement suggested here, can be modified to suit different geometries.
4. Powermaster recommends a distance between the pressure container and another equipment or wall of minimum 3.3 ft.
5. The space for flux tubes exchange clearance is requires only 1 time per year or less.
6. The save valves must be calibrated to the boiler design pressure.
7. Powermaster recommends to use black carbon steel pipes schedule 40 or 80 except the local norm applicable.
8. The water temperature in the receptor condensate tank have to be minimum 176°F.
9. The water softener equipment must to make up with filtered water. Check with the manufacturer the adequate pressure.
10. When steam is feed to condensate tank it must be feed to low pressure (Maximum 28 PSI) for reduce the noise.
11. It must to install a Barometric draft regulator when the height smokestack is greater than 26.2 ft. Powermaster recommend to install straight smokestacks and independently.
12. When it can't install independent smokestack, view detail "C".
13. It must to install a ground to the electric panel.
14. The download of safe valves must be with black carbon steel pipes schedule 40 and vent outdoor.
15. Install independent switch thermomagnetic for each boiler. Check with your dealer the capacity switch.
16. The safe valves numbers depends of size boiler. Please check with your dealer.
17. The boiler burner has to be feeded with filtered gas to constant pressure, it has to install an appropriate gas pressure regulator for the fluid and the required pressure (check with the manufacturer). The regulator has to be exclusively for the boiler burner and Powermaster recommend have a relief valve calibrated to the maximum permissible pressure (consult with the manufacturer).
18. In Diesel boilers must be install a return diesel line. The line have to be independent for each boiler and without accessories like valves, filters, etc.
19. The drain line of diesel tank must be send to hazardous waste container.
20. The vent of diesel day tank must be have with height that exceeding the maximum height of the principal diesel tanks.
21. All the equipments indicated in this LAYOUT must be install inside the ventilated machine room. The equipments must not be outdoor.
22. Powermaster recommend build trenches inside the machine room for a well distribution pipes. Suggested Trench (View detail "B").

All dimensions are approximate; for exact dimensions contact your dealer.



\* Check dimensions with your dealer

<b>Calderas</b> <b>Powermaster</b>		* Termidinámica Enica S.A. de C.V. <small>3021 Log. Industrial Calles de México - México</small> <small>Rd. 136 - Sta. C. de Hacienda de Valle Hermoso, Alameda 89 - Parque Industrial de México CP 04001, T. (52) 55 5383 8898</small>	
<b>Powermaster SWB 25 HP</b>			
PROYECTO:	LAYOUT	FORNIDA:	N/A
FECHA:	2 / 2	REVISADO:	GAS, LIGHT OIL, DUAL
ELABORADO:	ING. J. CHAPARRO	APROBADO:	ING. J. NOTHOLT